

#### FRAUNHOFER INSTITUTE FOR INDUSTRIAL MATHEMATICS ITWM



# PREDICTIVE MAINTENANCE FOR OPTIMIZING EQUIPMENT EFFECTIVENESS

#### **Condition Monitoring**

The optimization of equipment effectiveness mainly is based on two measures:

- Minimizing downtime
- Maximizing availability

Condition monitoring of equipment detects critical events and conditions with highwear potential. Events and faults are classified and evaluated. Critical events or adverse operating states can be eliminated immediately by rapid reactions in order to avert cost-intensive consequential damage.

Downtimes are reduced because service technicians, spare parts and logistics can be made available in a targeted manner through appropriate diagnostics.

## Predictive Maintenance

Reactive maintenance is difficult to plan due to spontaneous errors. Longer maintenance times are the result. Risks of failure are reduced by regular maintenance intervals. However, this is at the expense of the equipment's productive operating time. Based on empirical value gained in condition monitoring, predictive maintenance estimates risks of unwanted operating condi-

tions and events. These predictions enable demand-oriented planning of service and maintenance activities. They are created for both, individual equipments as well as equipment parks. Ideally, predictive maintenance maximizes equipment availability and provides early information for targeted maintenance actions.

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	CONDITION MONITORING		PREDICTIVE MAINTENANCE	
Ask the right questions	What is the current operating status?	Why did the failure occur?	When to expect the next failure?	How to continue the operation of the system?
2 Gather the information	Sources of information: Telemetry – Sensor – Spare parts – Operation – Failure – Maintenance Data acquisition: Acquisition and pre-processing – Feature extraction			
Define the use cases	Detection / Rating Operating states Anomalies Events	Classification = Anomalies = Events	Prediction = Events = Trends = Remaining life time	Control = Maintenance times = Equipment operation
4 Implement the algorithms	Detection/Rating = Signal analysis = Threshold analysis = Self organizing maps	Classification = Deep Learning = Decision trees = Bayesian network	Prediction = Trend analysis = Mixed effect models = Event models	Control = Model predictive control = Reinforcement learning

#### Our services

The department System Analysis, Prognosis and Control supports you in optimizing the effectiveness of your equipment step by step. We support you, designing a solutionoriented condition monitoring and predictive maintenance systems. We analyze your existing knowledge and determine the in-

### **CONDITION MONITORING**

- System modeling and simulation with digital twins
- Selection and placement of sensors
- Construction of virtual sensors
- Identification and rating of operating states
- Classification of failures

formation required by your application. Furthermore, we identify, develop and integrate machine-learning and deep-learning algorithms tailored for your data and information system. Needless to say, implemented solutions can be integrated into common IOT platforms.

## PREDICTIVE MAINTENANCE

- Trend analysis, model-based prognosis of failures and critical events
- Computation of remaining useful life time
- Generation of automatic reports and dashboards
- Predictive control for efficient equipment utilization

#### **Advantages**

With the help of our experience, you can upgrade your equipment with condition monitoring. You combine the collected telemetry, service and maintenance information to estimate appropriate models and extend your service with predictive maintenance:

- Detect events, anomalies or failures
- Identify causes of unplanned failures or errors
- Plan with reliable prognosis of the remaining useful life of equipment
- Maximize usage time
- Minimize maintenance time through early planning of upcoming maintenance actions

